



ERW Steel Pipes for Water Gas & Sewage as per IS-3589 / 1991

Nominal size (NB)mm	Outer Diameter (OD)mm	Thickness mm	Theoretical Weight	
			Kg./Mtrs.	Mtrs./Ton
150	168.3	4.00	16.21	61.70
150	168.3	4.50	18.17	55.00
150	168.3	4.80	19.35	51.68
150	168.3	5.00	20.14	49.66
150	168.3	5.40	21.69	46.10
150	168.3	6.00	21.02	41.64
150	168.3	7.00	27.84	35.92
175	193.7	4.00	18.70	53.00
175	193.7	4.50	21.00	48.00
175	193.7	4.80	22.35	44.72
175	193.7	5.00	23.30	43.00
175	193.7	5.40	25.10	40.00
175	193.7	6.00	27.80	36.00
175	193.7	7.00	32.20	31.00
200	219.1	4.00	21.22	47.13
200	219.1	4.50	23.81	42.00
200	219.1	4.80	25.36	39.43
200	219.1	5.00	26.40	37.87
200	219.1	5.40	28.46	35.13
200	219.1	6.00	31.53	31.781
200	219.1	7.00	36.61	27.31
250	273.1	4.00	26.54	378.68
250	273.1	4.50	29.80	33.55
250	273.1	4.80	31.74	31.50
250	273.1	5.00	33.05	30.25
250	273.1	5.40	35.63	28.00
250	273.1	6.00	39.51	25.31
250	273.1	7.00	45.92	21.77

Tolerances :-

Thickness :	± 10%
Outside Diameter :	± 0.75
Length :	Random length 4 to 7 metres Unless otherwise specified.

Production Specification :-

IS: 1239 (Part – I)	Mild Steel tubes, tubulars and other wrought steel fittings
IS: 1161	Mild steel tubes used for structural purpose.
IS: 3589	Seamless or electrically welded steel pipes for water, gas & sewage.

IS: 4270	Steel tubes used for water wells.
IS: 1978	Specification for line pipe.
IS: 11722	Thin walled flexible quick coupling pipes.
IS: 1387	Screwed and socketted steel tubes and tubular.

Contact us

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